



TPM CIRCLE NO: 01

TPM CIRCLE NAME :QM

DEPT: PRDN

ACTIVITY

LOSS NO. / STEP

RESULT AREA

KK

QM

PM

JH

SHE

OT

DM

E&T

P

Q

DEF :- A

C

D

S

M

KAIZEN IDEA SHEET

CELL: A533 | CELL NAME: A533 oil pump assembly | MACHINE / STAGE:- Manual torquing machine | OPERATION: Manual torque checking

KAIZEN THEME: To improve 5s and operation fatigue

WIDELY/DEEPLY: Widely

PRESENT STATUS:- No particular location to keep the flushing jobs

IDEA:- In A533 manual torquing station for job resting tray is provided

COUNTERMEASURE:-Tray is provided to keep the flushing jobs in manual torquing station-2

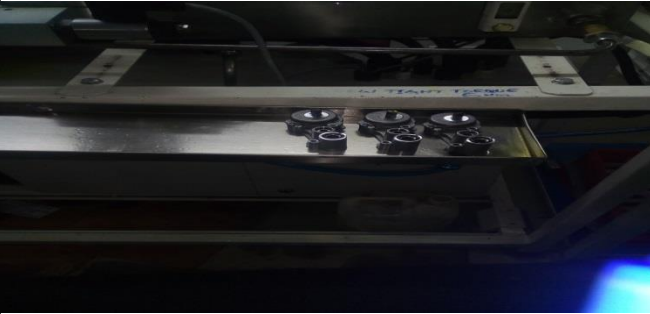
BENCHMARK TARGET	01No. 00
KAIZEN START	
KAIZEN FINISH	18.02.2018

TEAM MEMBERS:

Kevin
Ganesh

BENEFITS:

- To prevent Customer Complaint
- easy to operation
- 5s improved



BEFORE

AFTER

- WHY - WHY ANALYSIS :-**
- Why1:-Unnecessary man movement
 - Why2:-More distance in input material area
 - Why3:-Material should be in location
 - Why4:- Tray to be provided

RESULT:- Strengthened Process.

COST INCURRED FOR MAKING KAIZEN

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
00	00	00

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESP.	STATUS
1	---	--	-----	----

SCOPE & PLAN FOR HD FOR OTHER PLANTS

ROOT CAUSE:- :-

REGISTRATION NO. P14/KK/2018/018

REGISTERED BY: Ganesh

MANAGER'S SIGN: Dinesh